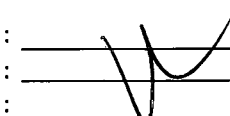
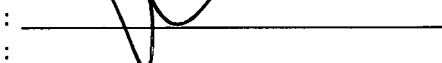


Date: Friday, 30/05/2008 11:32:27 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412702023
Job Number	: 39612		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: REWORK30
This Issue	: 30/05/2008 S.O. No. :	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	:
Previous Run	: 39537	Material	:
Written By	: 	Due Date	: 06/06/2008 Qty: 2 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK: ☒2 X D412-702-023 ~~B35457~~

B37818 2x

✓ DISASSEMBLE KIT (NCR08-048) :

2X D412-702-069 B 34 435 2x

~~54.20~~

✓ 4 X D3195-041 B 31272 4x

~~54.20~~✓ 4 X D3195-043 B ~~307~~ 31573 4x

✓ 2 X D3196-1 B 25849 2x

✓ 4 X D3197-041 B 37885 3x B35281 1x

✓ 4 X D3268-1 B 33841 4x

✓ 10 X D3446-041 B 30130 7x B26777 3x

✓ 10 X D3551-11 B 31217 10x

✓ 4 X D3546-1 B ~~30730~~ 35150 4x

✓ 8 X AN4-13A B M106993 8x

✓ 4 X MS24694S152 B M101061 3x M101124 1x

✓ 4 X MS24694S154 B 103926 (2)

RETURN TO STOCK

(EXCEPT D3446-041 - QUAR.) B33130 7x

B26777 3x



Date: * Friday, 30/05/2008 11:32:27 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412702023

Job Number: 39612

Part Number: REWORK30

Job Number:



Seq. #:

Machine Or Operation:

Description :

ADJUST ACCPAC

u 08.05.30

2.0

D412702023

5-Man Shoulder Harness, 4 point



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

5-Man Shoulder Harness, 4 point

3.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/02

Comment: FINAL INSPECTION/W/O RELEASE

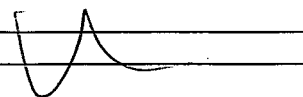
Job Completion



u 08.05.30

Wednesday, 28/05/2008 12:49:23 PM
Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412702023
Job Number	: 39537		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: REWORK30
This Issue	: 28/05/2008 S.O. No. :	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 04/06/2008 Qty: 2 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

2 X D412-702-023 B35457

DISASSEMBLE KIT (NCR08-048)

1 X D412-702-069 B

34435

(2x)

2 X D3195-041 B

31272

(4x)

2 X D3195-043 B

31573

(4x)

1 X D3196-1 B

31466 2

2 X D3197-041 B

35281

(4x)

2 X D3268-1 B

31468

(4x)

5 X D3446-041 B

31469

(10x)

5 X D3551-11 B

31217

(10x)

2 X D3546-1 B

35150

(4x)

4 X AN4-13A B

105653

(8x)

2 X MS24694S152 B

101124

(4x)

2 X MS24694S154 B

105057

(4x)

RETURN TO STOCK

(2x)

8/5/08 SLD

Date: Wednesday, 28/05/2008 12:49:23 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412702023

Job Number: 39537

Part Number: REWORK30

Job Number:



Seq. #:

Machine Or Operation:

Description :

ADJUST ACCPAC

MF 08-05-28

2.0

D412702023

5-Man Shoulder Harness, 4 point



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
5-Man Shoulder Harness, 4 point

MF

3.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/29/28

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-28

Date: Wednesday, 28/05/2008 12:37:53 PM

User: Linda Lacelle

Bill of Manufacturing

Part Number : D412702023		Revision : E				
Drawing Name : 5-MAN SHOULDER HARNESS KIT (4 POINT)		Default Qty. : 1				
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	0.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
3	D412702069	GROMMET KIT	1.00	Each	13.62	13.62
4	D3195041	Pick: Packing Kit]	2.00	Each	19.34	38.68
5	D3195043	Pick: Packing Kit]	2.00	Each	19.14	38.28
6	D31961	Pick: Packing Kit]	1.00	Each	23.89	23.89
7	D3197041	Pick: Packing Kit]	2.00	Each	211.52	423.04
8	D32681	Pick: Packing Kit]	2.00	Each	5.54	11.08
9	D3446041	Pick: Packing Kit]	5.00	Each	611.95	3,059.75
10	D355111	HOOK AND LOOP TIE	5.00	Each	1.29	6.47
11	D35461	CLIP	2.00	Each	14.60	29.20
12	AN413A	Pick: Packing Kit]	4.00	Each	0.17	0.68
13	MS24694S152	Pick: Packing Kit]	2.00	Each	1.63	3.26
14	MS24694S154	SCREW	2.00	Each	1.71	3.42
15	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
16	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
17	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						3,651.38